

Work Order ID 67890

Monday, April 04, 2011 10:28:27 AM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4311-041

Accept



Setup Start



Revision ID: PRLIM

Stop



Item Name: Rappel Attachment Assembly

Start Date: 4/4/2011 Start Qty: 2.00

Required Date: 4/6/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:



Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4311

PA3

A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

0.00



Small Fab

Memo

0.00

Small Fab

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

P4/4/5 ②






04.04.05 ①



Fwd 11.04.05 1 J



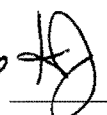
Work Order ID 67890


Page 2

Monday, April 04, 2011 10:28:27 AM

Item ID: D4311-041 Accept  Setup Start 
Revision ID: PRLIM Stop 
Item Name: Rappel Attachment Assembly
Start Date: 4/4/2011 Start Qty: 2.00  Cust Item ID:
Required Date: 4/6/2011 Req'd Qty: 2.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Identify as per dwg & Stock Location: <u>2L</u>	0.00	<u>Eagle</u>		<u>W</u>				
Packaging	Memo	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							<u>11/5/16</u> 
Quality Control	Memo	0.00							

On 11/04/06
POSITIVE RECALL
EFFECTIVE _____ AUTH 
RELEASED up DATE 11/03/12
RD2370

Monday, April 04, 2011 10:28:23 AM

Page 1

Abstract





[illegible]**Start Date:** 4/4/2011

Required Date: 4/6/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-04-04 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4311-1 		Manufactured	No				Each	0.0000		4			
Rappel Attachment AN4-11A 		Purchased	No				Each	234.0000		4			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST357				234					
				110382				34					
				115316				200					
AN5-12A 		Purchased	No				Each	36.0000		4			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST338				36					
				112314				36					
MS21042L4 		Purchased	No				Each	3,164.000		4			
Nut													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST300				3164					
				116188				1164					
				116823				2000					

Picklist Print

Monday, April 04, 2011 10:28:24 AM

Page 2

Work Order ID: 67890



Parent Item: D4311-041



Parent Item Name: Rappel Attachment Assembly

Start Date: 4/4/2011

Required Date: 4/6/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L5 Purchased No

Each 861.0000 4



Nut

Location

Loc Qty

Loc Code

ST300

861

115594

101

116105

500

116548

260

115594

NAS1149D0463J Purchased No

100 Each 2,943.000 4



Washer

Location

Loc Qty

Loc Code

FP-B

18

116805

18

ST298

2925

117065

2925

117065

NAS1149D0563J Purchased No

Each 331.0000 8



Washer

Location

Loc Qty

Loc Code

ST298

331

116702

331

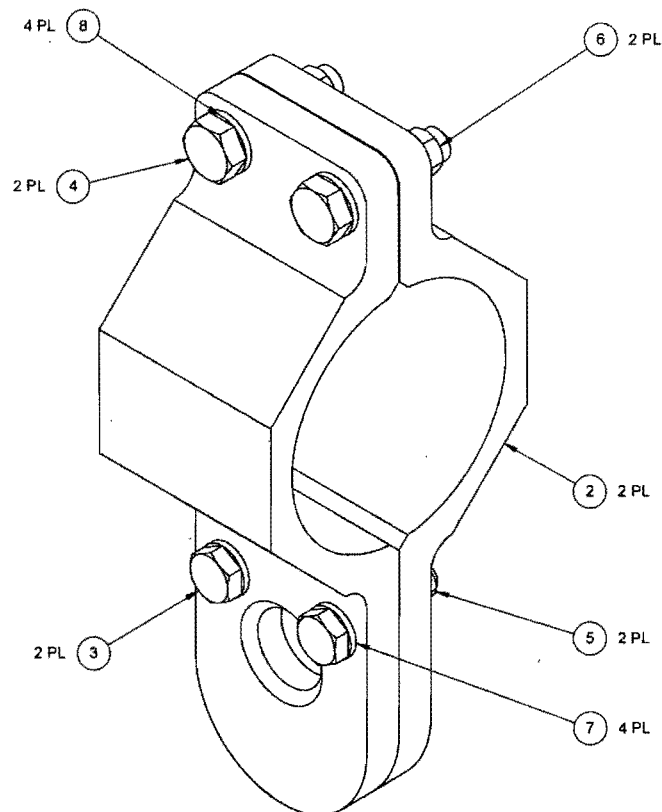
116702

Monday, April 04, 2011 10:28:24 AM

Shop Packet Print

Page 2

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4311-041	RAPPEL ATTACHMENT ASSEMBLY
2	2	D4311-1	RAPPEL ATTACHMENT
3	2	AN4-11A	BOLT
4	2	AN5-12A	BOLT
5	2	MS21042L4	NUT
6	2	MS21042L5	NUT
7	4	NAS1149D0463J	WASHER
8	4	NAS1149D0563J	WASHER



w/o 67890

PRELIMINARY ISSUE

11.03.31

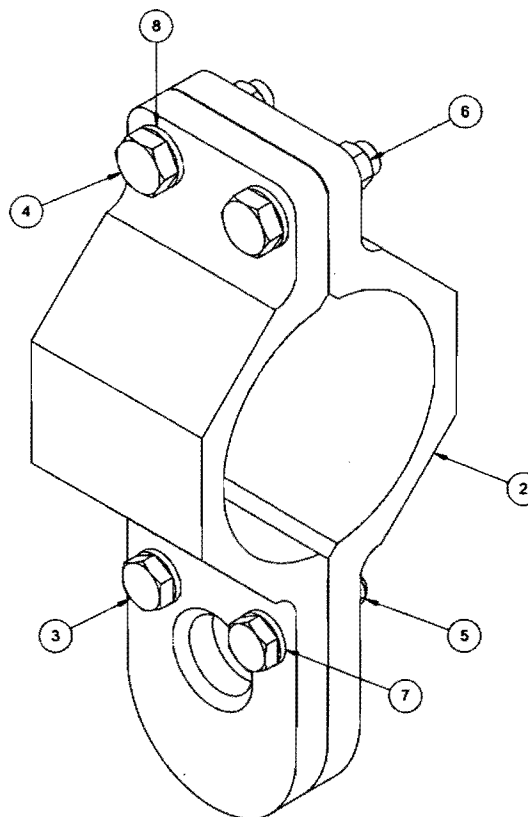
- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 2.88 lbs

D4311-041 RAPPEL ATTACHMENT ASSEMBLY

PA3	NEW ISSUE	11.03.31
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	11.03.31	

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4311	REV. PA3 SHEET 1 OF 3
TITLE RAPPEL ATTACHMENT	SCALE NTS
COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4311-041	RAPPEL ATTACHMENT ASSEMBLY
2	2	D4311-1	RAPPEL ATTACHMENT
3	2	AN4-11A	BOLT
4	2	AN5-12A	BOLT
5	2	MS21042L4	NUT
6	2	MS21042L5	NUT
7	4	NAS1149D0463J	WASHER
8	4	NAS1149D0563J	WASHER



NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 2.99 lbs

D4311-041 RAPPEL ATTACHMENT ASSEMBLY

67890

RELEASED
 2011-05-11

A	NEW ISSUE	BY	11.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.03.31		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4311	REV. A
TITLE RAPPEL ATTACHMENT	SCALE NTS
COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMBINED WITH ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

